



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040345	MES002-VC	1	1	Net 30	MT-4140-S-0.250	AISI 4140 / 4142 Steel Sheet 0.250"W MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc AS PER ASTM A829, AMS 6395				11	4/12/2018	11	S089796	Stock	7/6/2018	\$ 75.97 / sf	0		\$851.63	Metaux Solutions
		2			MT-4140-S-0.625X2.125	AISI 4140 PLATE 0.625" X 2.125" MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395				12		12	S089797	Stock	7/6/2018	\$ 20.42 / ft	0		\$245.00	Metaux Solutions
		3			MI-4140-S-0.750X2.500	4140 Steel Bar 0.750 X 2.250 MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft				8		8	S089798	Stock	7/6/2018	\$ 22.86 / ft	0		\$182.90	Metaux Solutions

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name		
Total:											31		31									\$973.67	

Plex 7/6/2018 4:06 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040345**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO040345

PO Date: 6/27/18

Due Date: 7/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
JUN 28 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30


Freight Terms:

Special Comments: BID 28012, bid 28013

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓ AT		MT-4140-S-0.250	MP1441H	AISI 4140 / 4142 Steel Sheet 0.250"W MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc AS PER ASTM A829, AMS 6395	Firmed	7/11/18	11.208 sf	11.208 sf	11 sf	\$75.97026/sf	\$851.47
Line Item Note 1 x 33.625" x 48"											
2 ✓ AT		MT-4140-S-0.625X2.125	MP5841H	AISI 4140 PLATE 0.625" X 2.125" MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395	Firmed	7/11/18	12 ft	0 ft	12 ft	\$20.41666/ft	\$245.00

Plex 6/28/18 12:50 PM dart.lavoie.chanta

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3 <i>✓</i> <i>Ad</i>		Mt-4140-S-0.750X2.500	MP3441H	4140 Steel Bar 0.750 X 2.250 MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft	Firmed	7/11/18	8 ft <i>✓</i>	8 ft <i>8 ft</i>	8 ft	\$22.8625/ft	\$182.90
Grand Total:											\$1,279.37
Order Notes											
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p> <p style="text-align: right;"><i>rec'd At 18/07/06</i> </p>											

Plex 6/28/18 12:50 PM dart.lavoie.chantal

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 **Tel. : 450 641-3330**

Bid 22/06/2018 28013

Sales Rep. : JEROME PRIMEAU
Reference : CHANTAL
Expiration Date : 20/09/2018

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Price	Total	Tx
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
MP1241H	4140 HTSR PLATE TFHT .500" 1 X 10" X 96" HT;	150	3.65	547.50	A
MP5841H	4140 HTSR TFA PLATE .625" P.M. 1 X 2.125" X 144" //R/L HT;	70	3.50	245.00	A
MP3441H	4140 HTSR TFA PLATE .750 THICK P.M. 1 X 2.5" X 96" HT;	59	3.10	182.90	A
MP13441H	4140 HTRS PLATE 1.750" THICK 1 X 12" X 72" HT;	448	2.90	1 299.20	A
AP1461472	6061-T6 PLT .250 X 6.25 X 72 1 PCE HT;	1	174.20	174.20	A
AO3461272	6061-T6 PLT .750 X 6.5 X 72 1 PCE HT;	1	345.80	345.80	A
	3/5 days				

	COPY	Subtotal	2 794.60
A) Regist :		HST :	363.30
		Total :	3 157.90

Bid

22/06/2018

28012

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 *Tel. : 450 641-3330*

Sales Rep. : JEROME PRIMEAU
Reference : CHANTAL
Expiration Date : 20/09/2018

Customer : 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

<i>Item No.</i>	<i>Description</i>	<i>Qty</i>	<i>Price</i>	<i>Total</i>	<i>Tx</i>
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
MP1441H	4140 HTSR PLATE .250 THICK 1 X 33.625" X 48"	131	6.50	851.50	A

2.8020

1 WEEK OF JULY

11.208333 SF

	<i>Subtotal</i>	851.50
A) Regist :	HST :	110.70
	<i>Total :</i>	962.20

Chantal Lavoie

From: Daniel Paquette
Sent: Monday, June 11, 2018 3:39 PM
To: Michelle GagnonDonovan; Chantal Lavoie
Subject: MT-4140-S-0.250 Ref; RB 92700-10314-101

Michelle please enter into PLEX. Thanks.

metecus solution

Chantal please order 4'X4' sheet of this. Thanks.

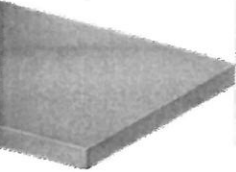
JUN 12 2018

DANIEL PAQUETTE
Production Engineering Coordinator

DART AEROSPACE
T 1 613 632-5200 > 236
F 1 613 632-5246
1 800 556- 4166
www.dartaerospace.com



Oversized 4140 Alloy Steel Sheets



- Yield Strength: 60,000 psi
- Hardness: Rockwell C15 (Medium)
- Heat Treatable: Yes
- Max. Hardness after Heat Treatment: Rockwell C32
- Specifications Met: ASTM A829

The thickness is oversized +0.040" for finishing to your exact requirements. Also known as chrome-moly steel, this versatile 4140 alloy steel is used for a wide range of parts, such as gears, axles, shafts, collets, and die holders. It resists fracturing from repeated stress. These sheets are decarb-free for a uniform surface that will consistently accept heat treating.

Thick.	Thick. Tolerance	Temper Rating	Mechanical Finish	Flatness Tolerance	6" x 6"		6" x 12"		6" x 24"		8" x 8"		10" x 12"		12" x 12"	
					Each		Each		Each		Each		Each		Each	
1/4"	0" to 0.040"	Softened (Annealed)	Ground	1/16" per 5 ft.	4473T31	\$27.03	4473T39	\$45.31	4473T42	\$79.49	4473T44	\$43.72	4473T53	\$67.57	4473T55	\$79.49

Product Detail

Oversized 4140 Alloy Steel Sheet, 12" x 12" x 1/4"

Each

ADD TO ORDER

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

5 juillet 2018

Part Number / Description		Shipped Qty
MST02500		374 Pounds
Plate 1/4 4140/42 Prehard		
33.62500 x 142.43750		
ASTM A-829		
DFARS Compliant		
Country of Origin: SLOVENIA		
Lot: 427171a	PM Heat: 94883	BHN: 265
C: 0.4300	Mn: 0.6490	P: 0.0080
Cr: 1.0000	Mo: 0.1800	S: 0.0010
	Cu: 0.1790	Si: 0.2530
		V: 0.0050
		Ni: 0.1100

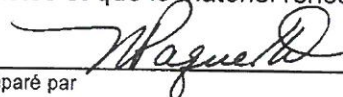
ITEM 1: 1 X 33.625" X 48"

COMMANDE : 136433

REF : 40345

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829 AMS 6395

PART NUMBER: MT-4140-S-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500



Newbury, Ohio 44663

TITLE
AISI 4140 / 4142 STEEL SHEET OR PLATE

PART NO. MT-4140-S

REV. A

DESIGNED BY: VM 2/13/2018
DRAWN BY: VM 02/13/2018
CHECKED BY: VM 02/13/2018
MFG REVIEW BY: DD 02/13/2018
APPROVED BY: ML 02/14/2018

INTENDED CONFINEMENTS EXPLODED
DIMENSIONS ARE IN INCHES
DIMENSIONS APPLIED AFTER FINISHING
TOLERANCES
FRACTIONS ± 1/8
DECIMALS ± 0.005
ANGLES ± 1°
SURFACE
ROUGHNESS

SCALE: NTS
SHEET 1 OF 1
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7-4140-S-0.250
 DATE: 18/07/06

PO / BATCH NO.: P0040345 / 5089796

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 11.208' sf
 QUANTITY INSPECTED: 11.209' sf
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	Y (N)	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	Y (N)	
CORRECT MATERIAL PER M-DRAWING	Y (N)	ASTM A-829
CORRECT THICKNESS	Y (N)	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	Y (N)	PH: 94883
CORRECT MATERIAL IDENTIFICATION	Y (N)	
CORRECT M# ON THE MATERIAL	Y (N)	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT 1</u> DAS 8 9.85 DATE: <u>18/07/06</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

5 juillet 2018

Part Number / Description		Signed Qty		
MST06250		899 Pounds		
33.37500 x 146.06250		Plate 5/8		
ASTM A-829				
DFARS Compliant				
Country of Origin: SLOVENIA				
Lot: 425660B		PM Heat: 94597	BHN: 308	
C: 0.4050	Mn: 0.8010	P: 0.0070	S: 0.0004	Si: 0.2340
Cr: 1.0000	Mo: 0.1800	Cu: 0.1510	V: 0.0390	Ni: 0.1100

ITEM 2 : 1 X 2.125" X 144"

COMMANDE : 136433

REF : 40345

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-(T.TTT) x (W.WWWW)
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500



TITLE		AISI 4140 / 4142 STEEL SHEET OR PLATE	
PART NO.		MT-4140-S	
REV		A	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
FRACTIONS 1/8		DECIMALS 0.005	
ANGLES 1/2		SURFACE	
ROUGHNESS		SHEET 1 OF 1	
COPYRIGHT © 2018 BY DART AEROSPACE LTD			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-5-0625x2.125

PO / BATCH NO.: P0040345 / S089797

DATE: 18/07/06

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.625"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 0.625"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	ASTM A-829
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	MT: 94597
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> <small>DAS</small>	SIGNED OFF BY: _____
DATE: <u>18/07/06</u> <small>89</small>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

5 juillet 2018

Part Number / Description	Shipped Co
---------------------------	------------

MST07500

1,097 Pounds

Plate 3/4

34.12500 x 146.25000

ASTM A-829

DFARS Compliant

Country of Origin: SLOVENIA

Lot: 426218A

PM Heat: 94817

BHN: 308

C: 0.4000

Mn: 0.7570

P: 0.0100

S: 0.0010

Si: 0.2230

Cr: 0.9600

Mo: 0.1500

Cu: 0.2450

V: 0.0370

Ni: 0.1100

ITEM 3: 1 X 2.25" X 96"

COMMANDE : 136433

REF : 40345

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.


Préparé par



Order	Product	Price	Quantity	Total
1	Apple	1.00	1	1.00
2	Banana	0.50	2	1.00
3	Orange	0.75	1	0.75
4	Pineapple	2.00	1	2.00
5	Watermelon	3.00	1	3.00
6	Grapes	1.50	1	1.50
7	Mango	1.25	1	1.25
8	Papaya	0.80	1	0.80
9	Guava	0.60	1	0.60
10	Lemon	0.40	1	0.40
11	Lime	0.30	1	0.30
12	Peach	0.90	1	0.90
13	Plum	0.70	1	0.70
14	Cherry	1.10	1	1.10
15	Strawberry	0.55	1	0.55
16	Raspberry	0.65	1	0.65
17	Blueberry	0.75	1	0.75
18	Blackberry	0.85	1	0.85
19	Dragonfruit	2.50	1	2.50
20	Pomegranate	1.80	1	1.80
21	Jackfruit	3.50	1	3.50
22	Mangosteen	2.20	1	2.20
23	Rambutan	1.60	1	1.60
24	Lychee	1.30	1	1.30
25	Coconut	0.95	1	0.95
26	Avocado	1.40	1	1.40
27	Pineapple	2.00	1	2.00
28	Watermelon	3.00	1	3.00
29	Grapes	1.50	1	1.50
30	Mango	1.25	1	1.25
31	Papaya	0.80	1	0.80
32	Guava	0.60	1	0.60
33	Lemon	0.40	1	0.40
34	Lime	0.30	1	0.30
35	Peach	0.90	1	0.90
36	Plum	0.70	1	0.70
37	Cherry	1.10	1	1.10
38	Strawberry	0.55	1	0.55
39	Raspberry	0.65	1	0.65
40	Blueberry	0.75	1	0.75
41	Blackberry	0.85	1	0.85
42	Dragonfruit	2.50	1	2.50
43	Pomegranate	1.80	1	1.80
44	Jackfruit	3.50	1	3.50
45	Mangosteen	2.20	1	2.20
46	Rambutan	1.60	1	1.60
47	Lychee	1.30	1	1.30
48	Coconut	0.95	1	0.95
49	Avocado	1.40	1	1.40
50	Pineapple	2.00	1	2.00

SPECIFICATION: ASTM A829, AMS 6395

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

FILE			Headquarters, Ontario, Canada	
	AISI 4140 / 4142 STEEL SHEET OR PLATE			
PART NO.	MT-4140-S		REV	A
TOOL NO.	(UNIT'S ONE-WAY APPROVED) INTERPRET PER ASME Y14.2M-1993 DIMENSIONS ARE IN MILLIMETERS			
DESIGNED BY:	INITIALS AND DATE		FRACTIONS ± 1/8 DECIMALS ± .005 ANGLES ± 1° XX ± .21 YY ± .21 Z ± .21 ROUNDERNESS	
CHECKED BY:	VLM 07/12/2018			
APPROVED BY:	VLM 07/12/2018			
WFG	07/12/2018			
APPROVED BY:	MTL 02/14/2018		SCALE: NTS	
			SHEET 1 OF 1	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-0.750x2.500

PO / BATCH NO.: P0040345/S 089748

DATE: 18/07/06

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.750"

QUANTITY RECEIVED: 8'

THICKNESS RECEIVED: 0.750"

QUANTITY INSPECTED: 8'

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	ASTM A829
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	HT94817
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DAS 9	SIGNED OFF BY: _____	
DATE: <u>18/07/06</u> 9-89	DATE: _____	

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